GALV-X ASSEMBLY: Scan QR Code to view assembly video!

ASSEMBLY INSTRUCTIONS:

- 1. Start by inserting a corner piece into the channel on either end of the side profiles. Next, secure the pieces together by pushing **thumb rivets** through the pre-drilled hole in the profile then through the hole in the corner piece.
- 2. Connect the inlet door and one of the top/bottom profiles together by sliding the I-beam hinge into each channel.
- 3. Complete the Galv-X frame by repeating step 1 for the top/bottom profiles. Use **thumb rivets** to connect the side profiles to the top/bottom profiles.
- 4. Slide the yellow pull bracket to the center of the blade then use the hole as a drill guide. fasten the pull bracket to the blade with a **1/4" bolt and nut.**
- 5. Insert the Galv-X into the framed opening. Secure the top, bottom, and sides by screwing through the pre-drilled holes.