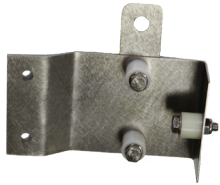


Exterior Sliding Wall Installation Instructions

Assembly Parts



End Pull Bracket

A1

Part #028013



End Bracket Non-Pull

A2

Part #028017



Center Pull Bracket

B1

Part #028012



Center Bracket Non-Pull

B2

Part #028016



Aluminum Frame

C

Part # 12022



Phl. Pan Head

1/4-20x3/4

D

Part # 90931



1/4-20 Round

Base T-Nut

E

Part # 90933



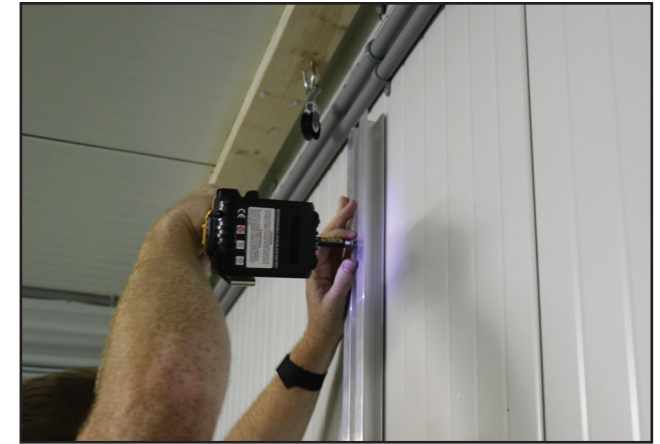
Step 1.

Prep all of the panels by installing Center Brackets [B1 & B2] on one side. *Note leave one panel without brackets per opening and install brackets on same side of the panel, with the pull bracket [B1] being at the top.



Step 3.

Slide End Brackets [A1 & A2] into the Aluminum Frame [C], to the bottom.



Step 2.

Install first Aluminum Frame [C] on the end of the rough opening.



Step 4.

Slide the first panel into the Aluminum Frame [C].

sales@doublel.com | www.doublel.com | (563) 875-6257



Exterior Sliding Wall Installation Instructions



Step 5.
Slide up the End Brackets [A1 & A2] and Bolt one to the top of the panel and one to the bottom with (2) Phl. Pan Head Bolts [D] and (2) T-Nuts [E] per bracket .



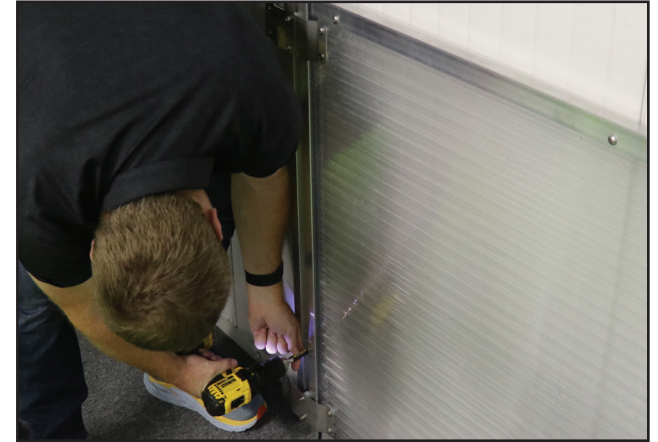
Step 8.
Repeat steps for the rest of the system.



Step 6.
Slide the next Aluminum Frame [C] into the first panel's Center Brackets [B1 & B2].



Step 9.
For the last panel, slidethe End Brackets [A1 & A2] onto the Aluminum Frame [C].



Step 7.
Install the Aluminum Frame [C] to the rough opening.



Step 10.
Assemble the End Brackets [A1 & A2] to the panel with Bolts [E] and T-Nuts [D].

Exterior Sliding Wall

Parts List

48" RO Start Kit - Part #28002

	Description	Qty.	Part No.
A	Aluminum Frame	8	12002
B	#10 x 1½" Truss Head Star Screw	5	910007SC
C	End Pull Bracket	2	028013
D	End Bracket Non-Pull	2	028017

24" RO Start Kit - Part #28006

	Description	Qty.	Part No.
A	Aluminum Frame	4	12002
B	#10 x 1½" Truss Head Star Screw	5	910007SC
C	End Pull Bracket	2	028013
D	End Bracket Non-Pull	2	028017